

Wednesday, 6/3/2020 3:56:25 PM
Linda Lacelle

Process Sheet

Split

Drawing Name : WINDOW
 Part Number : D33001
 Drawing Number : D3300 REV A
 Project Number : N/A
 Drawing Revision : A
 Material : N/A
 Due Date : 4/3/2020
 Qty: 4 Um: E

Item : CU-DAR001 Dart Helicopters Services
 Job Number : 26396
 Date : 10695
 Issue : 3/29/2006 S.O. No. : N/A
 Rev : NC
 Issue : N/A Type : SMALL/MED FAB
 Pous : 24347
 By : SEE COMMENT BELOW
 Approved By : SEE ABOVE USE & DATE
 Date : Est. A 04.11.30 New Issue KJ/RF

Machine Or Operation: SHEAR Description : SHEAR

Comment: SHEAR
 Cut window: 13.20" x 24.20"

MACRLICS125 1/8" Polycast II Sheet
 Comment: Qty.: 255.9375 sf(s)/Unit Total : 1023.7500 sf(s)
 1/8" Polycast II Sheet
 Material: Polycast II Clear Acrylic sheet per MIL-P-5425, 0.125" thick
 (M-ACRYLIC-S.125)
 Batch: M17629
 SB 06/03/20 (2)

SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1
 Comment: SMALL & MEDIUM FAB RESOURCE 1
 Trim as per template D3300-1T1
 Deburr, break all sharp edges 0.010 to 0.015
 Engrave part number and batch number as per Dwg D3300
 SB 06/03/20 (2)

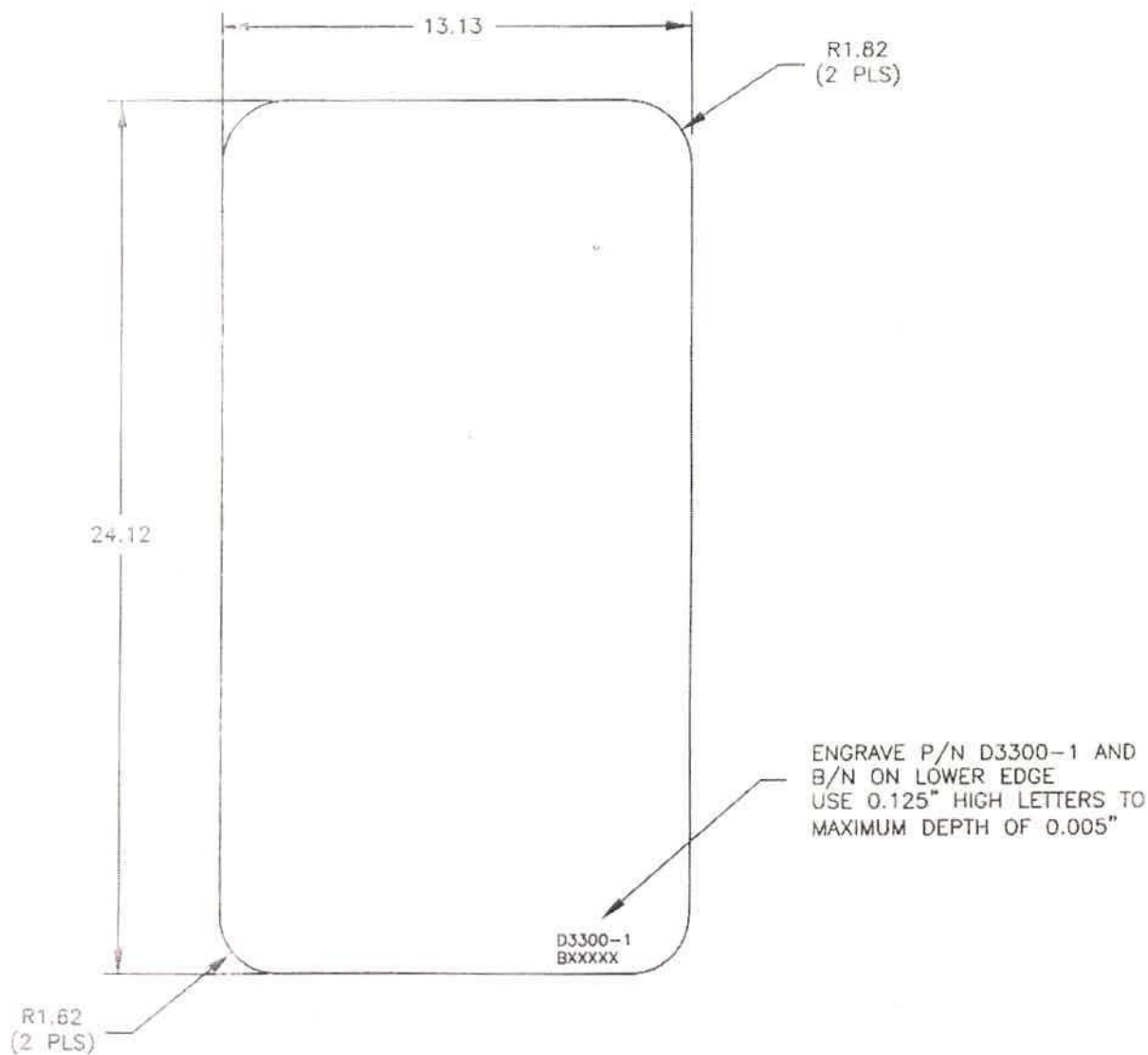
QC5 INSPECT WORK TO CURRENT STEP
 Comment: INSPECT WORK TO CURRENT STEP
 SB 06/03/20 (2)

SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1
 Comment: SMALL & MEDIUM FAB RESOURCE 1
 Identify, wrap in foam and Stock
 SB 06/03/20 (2)



DESIGN 4F	DRAWN BY PF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3300	REV. A SHEET 1 OF 1
DATE 04.10.08		TITLE WINDOW	SCALE 1:5
A	04.10.08	NEW ISSUE	

04.10.23 H



D3300-1 WINDOW

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 0.125" THICK
(REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TRIM USING D3300-1T1 TEMPLATE

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